### Important Notes:

1. Closure instructions are to be followed in order to ensure correct function and safety. Do not attempt to open or close the closure without proper instructions.

### Drums with Fittings

<table>
<thead>
<tr>
<th>20 Lbs</th>
<th>30 Lbs</th>
<th>40 Lbs</th>
<th>50 Lbs</th>
<th>60 Lbs</th>
<th>70 Lbs</th>
<th>80 Lbs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plug Type</td>
<td>Buna</td>
<td>Poly (Teflon)</td>
<td>Poly (Teflon)</td>
<td>PE/PP</td>
<td>Gasket (Metal)</td>
<td>All Others</td>
</tr>
</tbody>
</table>

### Closure Instructions

1. **Plug Type** - These drums are equipped with a plug type closure.
2. **Buna** - Use Buna gasket for general use.
3. **Poly (Teflon)** - Use Poly (Teflon) gasket for high temperature applications.
5. **Gasket (Metal)** - Use metal gasket for heavy-duty applications.
6. **All Others** - Use whatever gasket is available.

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**Bolt Ring Closure for Open Head Drums**

In compliance with DOT 49 CFR 577.2 (C) persons shipping Skolinks drums must comply with the following closure instructions:

1. **Pressurized drum closures must be bolted closed.**
2. **Positioning a seal ring – apply downward force to seat ring and drum into the flanges of the closure and push the seal ring down onto the drum.**
3. **Inerting bolt – ensure plug type closure is properly seated into the drum closure and that the seal ring is properly seated into the drum.**
4. **Check gasket – inspect gasket is properly seated into the drum closure and seal ring is properly seated into the drum.”

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**Figure 1**

- Drum head is in an open position (see Fig. 6).
- The drum head is in an open position (see Fig. 7).
- The drum head is in an open position (see Fig. 8).
- The drum head is in an open position (see Fig. 9).
- The drum head is in an open position (see Fig. 10).

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**Figure 2**

- Drum head is closed (see Fig. 11).
- Drum head is closed (see Fig. 12).
- Drum head is closed (see Fig. 13).
- Drum head is closed (see Fig. 14).
- Drum head is closed (see Fig. 15).

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**Figure 3**

- Drum head is in an open position (see Fig. 16).
- Drum head is in an open position (see Fig. 17).
- Drum head is in an open position (see Fig. 18).
- Drum head is in an open position (see Fig. 19).
- Drum head is in an open position (see Fig. 20).