

***** LOK-RIM CLOSURE NOTIFICATION *****

Pursuant to the requirements of the Department of Transportation in CFR 49 Part 178.2(c)(1), this is your notification of the closing method used for the containers sold to you. This method of closure should be used to ensure that your containers have been closed in the same manner as when they were initially tested.

To be UN certified, this drum must be closed with the same cover and closing ring used for certification. If drum is purchased without these parts, contact the supplying Greif plant for the correct cover and closing ring.

Your product may adversely affect container materials, bung threads, or closing devices. Product compatibility with the container is the shipper's responsibility.

These instructions for closure are based upon the closure methods used to enable these containers to pass the United Nations test requirements as outlined by the UN marking on the package.

The closure recommendations do not take into account any hazards present in your facility, or the handling, filling or shipping of your product.

Any containers used for packaging hazardous materials should be inspected prior to filling and shipment. Containers with obvious damage or deterioration should not be filled or shipped.

To Close:

1. Place cover on drum.
 2. Snap the closing ring over the cover and top lip of the drum. Make sure that the writing on the closing lever is right side up. Also, make sure the bottom edge of the closing ring engages under the top lip of the drum.
 3. Pull the locking lever closed. At the same time, tap along the entire outside edge of the closing ring with a mallet, beginning directly opposite the closing lever, until the lever is fully closed against the edge of the ring.
 4. Snap the latch into the lever until it locks, then apply a sealing wire or other sealing device through the holes on the latch lever.
 5. For covers with fittings: 2" fittings bearing NPS thread must be tightened to a torque level of 9 FT-LBS, and 3/4" fittings bearing NPS thread must be tightened to a torque level of 3 FT-LBS.
 6. Drums closed in this manner have met the UN performance test requirements as specified in the container markings.
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