

UN Closure Notification Code	Description
PTH	<p>Plastic Drums Tigthhead</p> <p>PTH ***** TIGHTHEAD PLASTIC DRUM CLOSURE NOTIFICATION *****</p> <p>Pursuant to the requirements of the Department of Transportation in CFR 49 Part 178.2(c)(1), this is your notification of the closing method used for the containers sold to you. This method of closure should be used to ensure that your containers have been closed in the same manner as when they were initially tested.</p> <p>To be UN certified, this drum must be closed with the same cover and closing ring used for certification. If drum is purchased without these parts, contact the supplying Greif plant for the correct cover and closing ring.</p> <p>Your product may adversely affect container materials, bung threads, or closing devices. Product compatibility with the container is the shipper's responsibility.</p> <p>These instructions for closure are based upon the closure methods used to enable these containers to pass the United Nations test requirements as outlined by the UN marking on the package.</p> <p>The closure recommendations do not take into account any hazards present at your facility, or the handling, filling or shipping of your product.</p> <p>Any container used for packaging hazardous materials should be inspected before filling and shipment. Containers with obvious damage or deterioration should not be filled or shipped.</p> <p>----- -----</p> <p>To Close:</p> <ol style="list-style-type: none"> 1. Openings in tigthhead plastic drums MUST BE FITTED WITH plugs bearing NPS and/or BTR threads. 2. Plugs must be fitted with gaskets appropriate to the plug size and design. 3. Plugs must be placed into the appropriate openings and tightened to a torque level of 20 FT-LBS for 2" fittings & micromatic 2" fittings, 12 FT-LBS for 2" 56mm European Buttress fittings, 9 FT-LBS for 3/4" fittings, & 18 FT-LBS for 2.6" fittings. 4. Taylor Cain 2" Buttress fittings, micro valve fittings & dry break valves should be tightened to a torque of 25 FT-LBS. Taylor Cain 2" NPS fittings, 2" BTR Agitator & 2" Dynamix Agitator Buttress fitting should be tightened to a torque of 20 FT-LBS. Taylor Cain 3/4" & 1" fittings should be tightened to a torque of 2 FT-LBS. 5. Drums closed in this manner have met the UN performance test requirements as specified in the

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	<p>container markings.</p> <p>-----</p> <p>-----</p>
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	<p>Buttress fitting should be tightened to a torque of 20 FT-LBS. Taylor Cain 3/4" & 1" fittings should be tightened to a torque of 2 FT-LBS.</p> <p>5. Drums closed in this manner have met the UN performance test requirements as specified in the container markings.</p> <p>----- -----</p>
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	<p>9 FT-LBS for 3/4" fittings, & 18 FT-LBS for 2.6" fittings.</p> <p>4. Taylor Cain 2" Buttress fittings, micro valve fittings & dry break valves should be tightened to a torque of 25 FT-LBS. Taylor Cain 2" NPS fittings, 2" BTR Agitator & 2" Dynamix Agitator Buttress fitting should be tightened to a torque of 20 FT-LBS. Taylor Cain 3/4" & 1" fittings should be tightened to a torque of 2 FT-LBS.</p> <p>5. Drums closed in this manner have met the UN performance test requirements as specified in the container markings.</p> <p>----- -----</p>
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	<p>2. Plugs must be fitted with gaskets appropriate to the plug size and design.</p> <p>3. Plugs must be placed into the appropriate openings and tightened to a torque level of 20 FT-LBS for 2" fittings & micromatic 2" fittings, 12 FT-LBS for 2" 56mm European Buttress fittings, 9 FT-LBS for 3/4" fittings, & 18 FT-LBS for 2.6" fittings.</p> <p>4. Taylor Cain 2" Buttress fittings, micro valve fittings & dry break valves should be tightened to a torque of 25 FT-LBS. Taylor Cain 2" NPS fittings, 2" BTR Agitator & 2" Dynamix Agitator Buttress fitting should be tightened to a torque of 20 FT-LBS. Taylor Cain 3/4" & 1" fittings should be tightened to a torque of 2 FT-LBS.</p> <p>5. Drums closed in this manner have met the UN performance test requirements as specified in the container markings.</p> <p>----- -----</p>
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